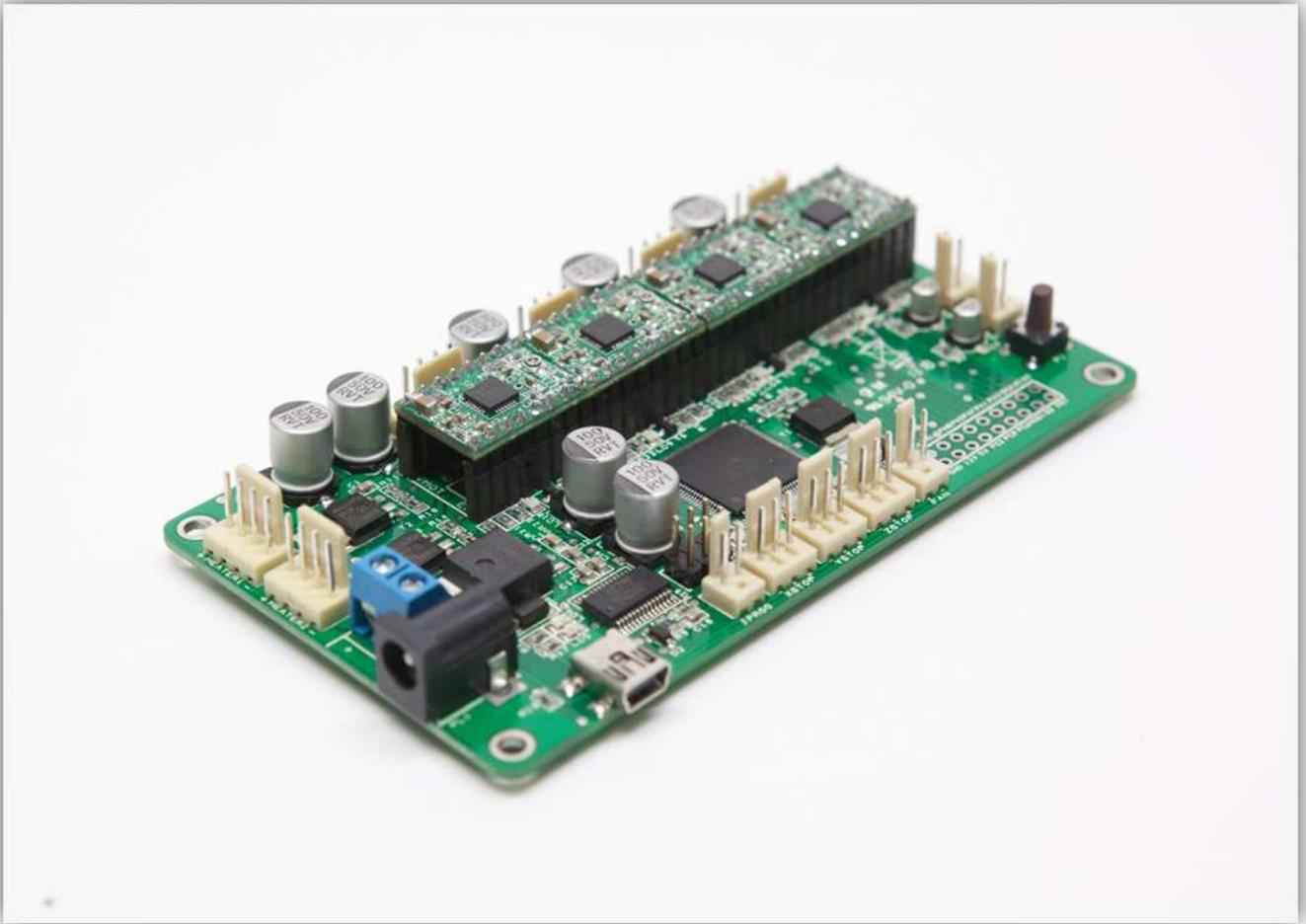


014 – MOUNTING THE CONTROLLER BOARD

Take all the parts out of the bag labelled with 34 and 37.

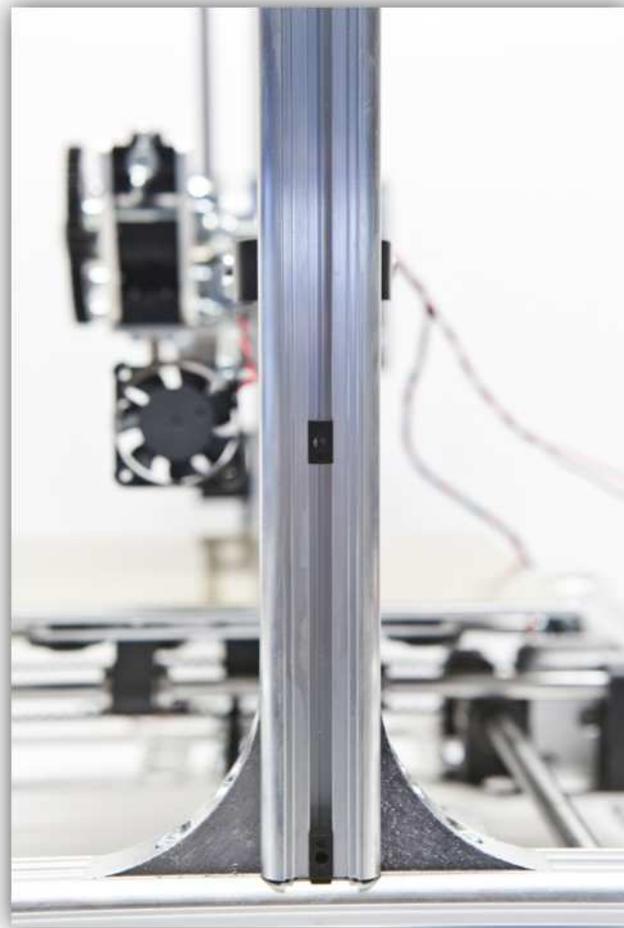




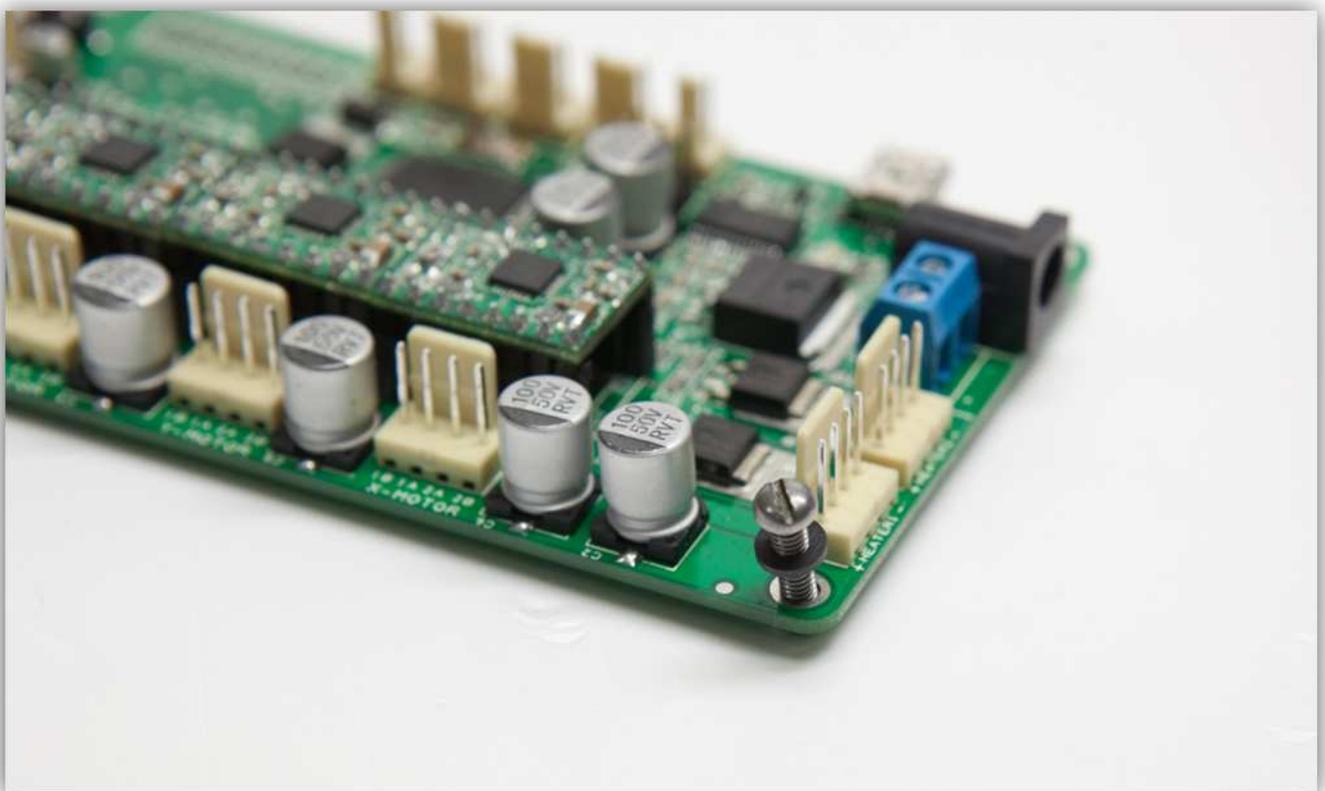
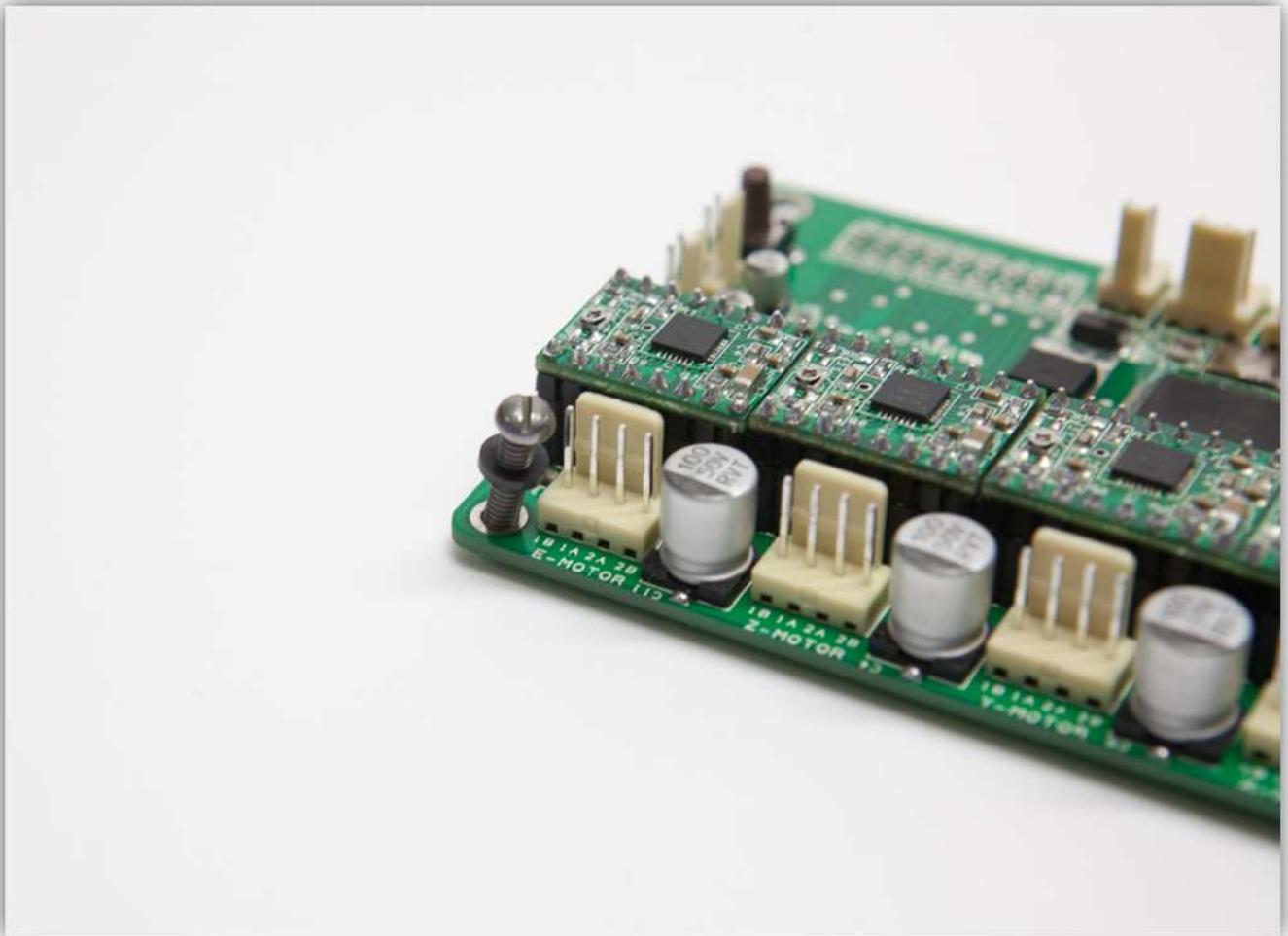
Slide 2 of the small plastic rings over the bolts. **Watch the orientation of the plastic rings.**



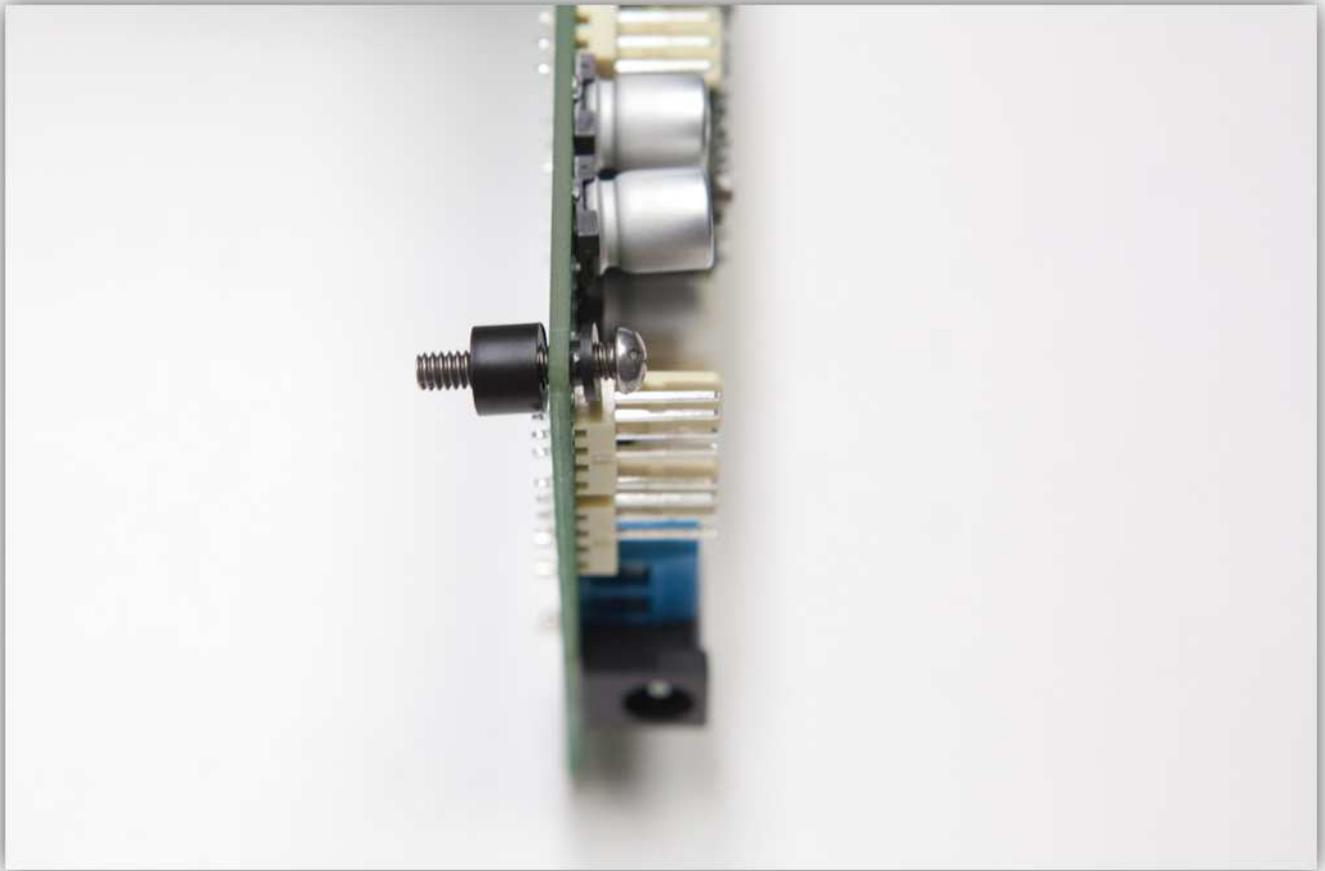
Make sure that the plastic PROFILE MOUNTS are approx. 105 mm (4.13") apart.



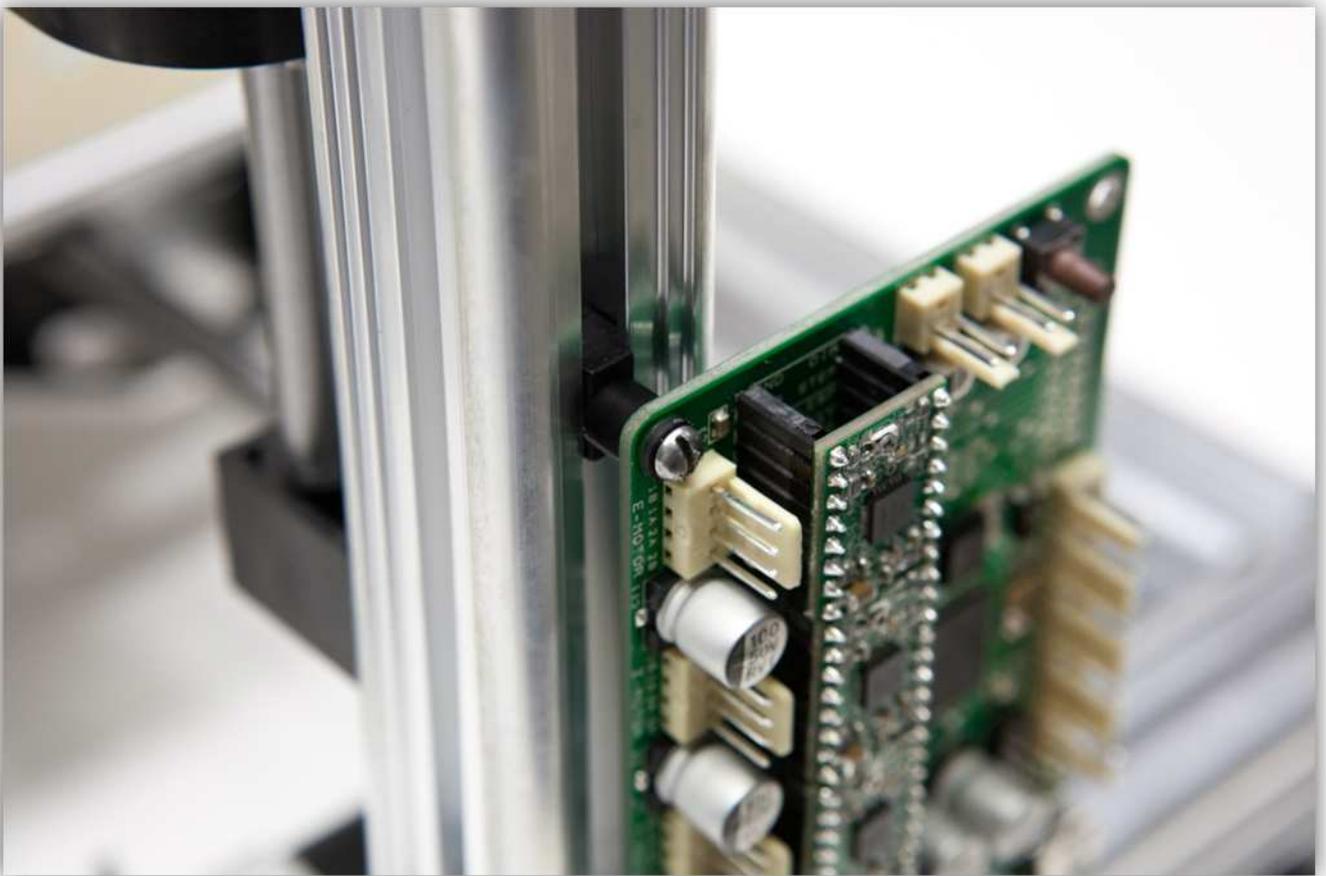
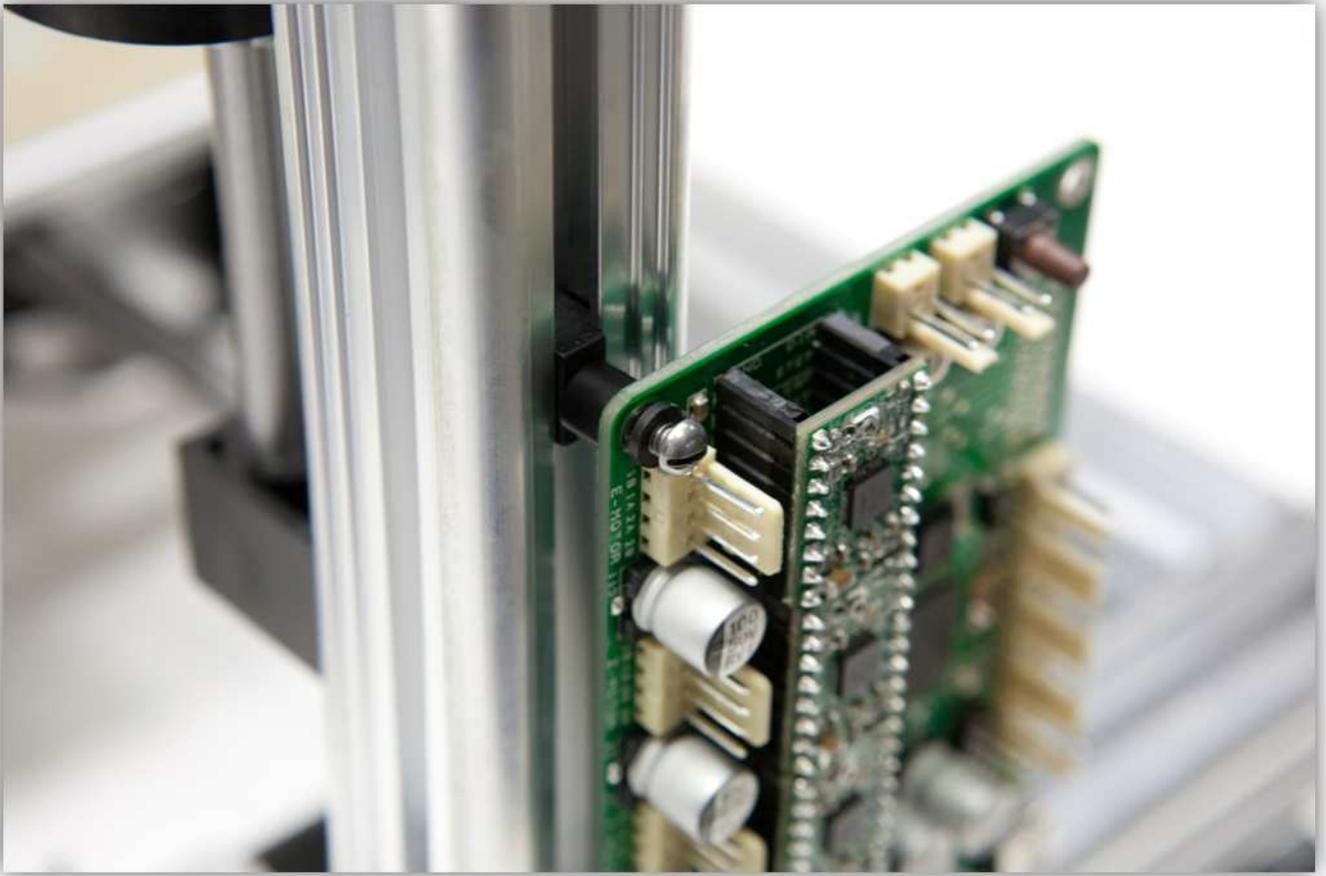
Slide the bolts through the controller board as shown in the pictures below. **Watch the orientation of the controller board closely.**

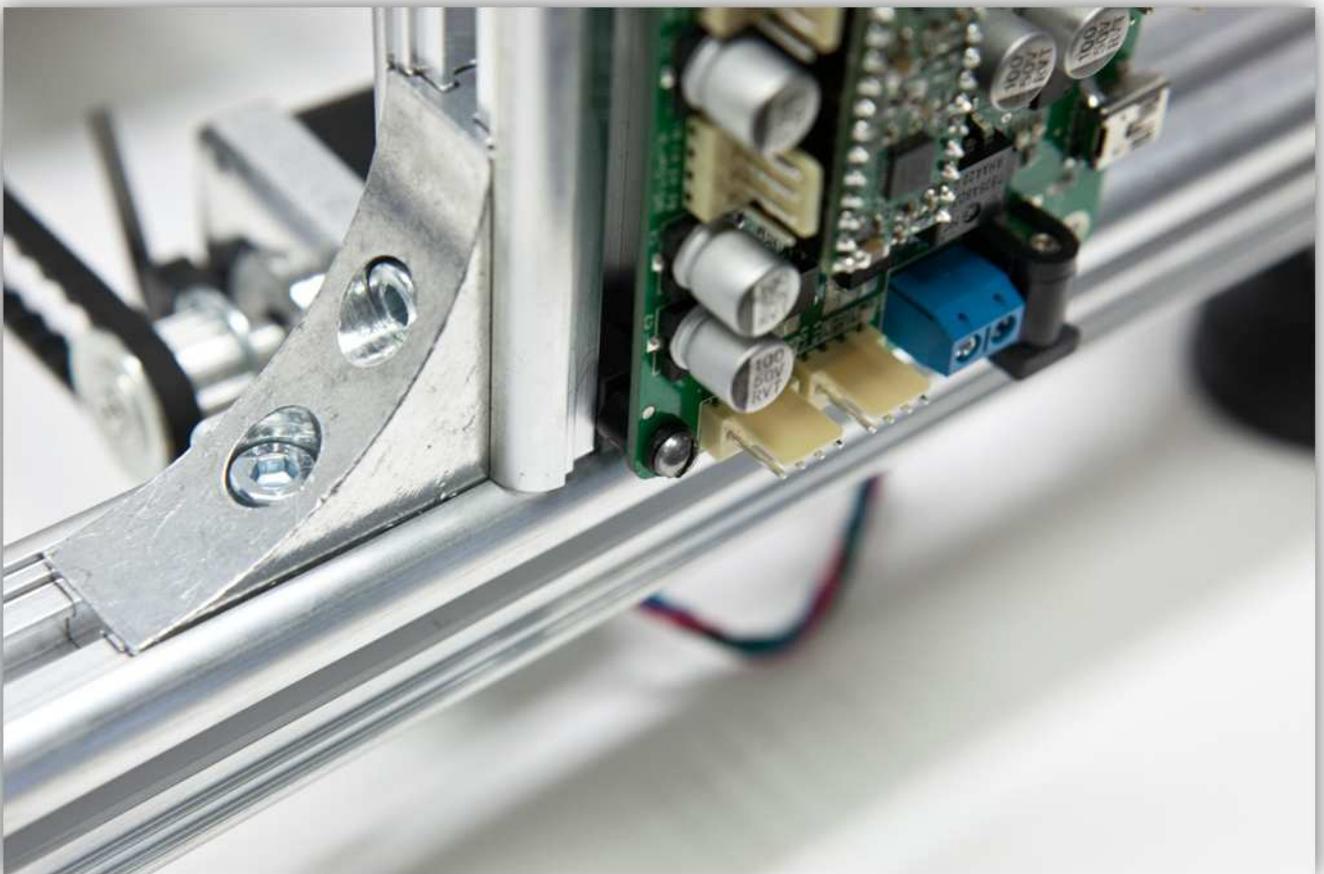


Slide a spacer over each bolt.



Screw the bolts into the PROFILE MOUNTS.





The board should be oriented as follows.

