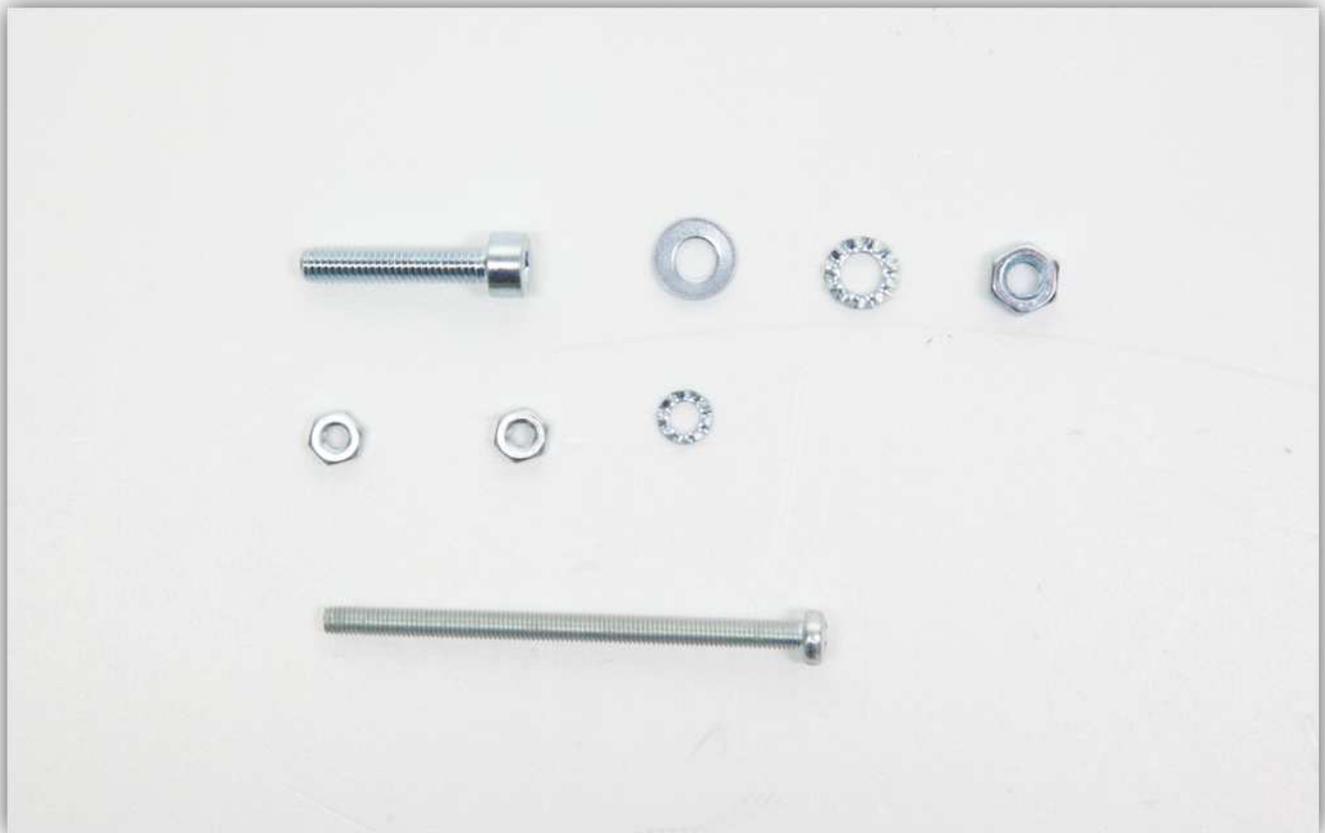
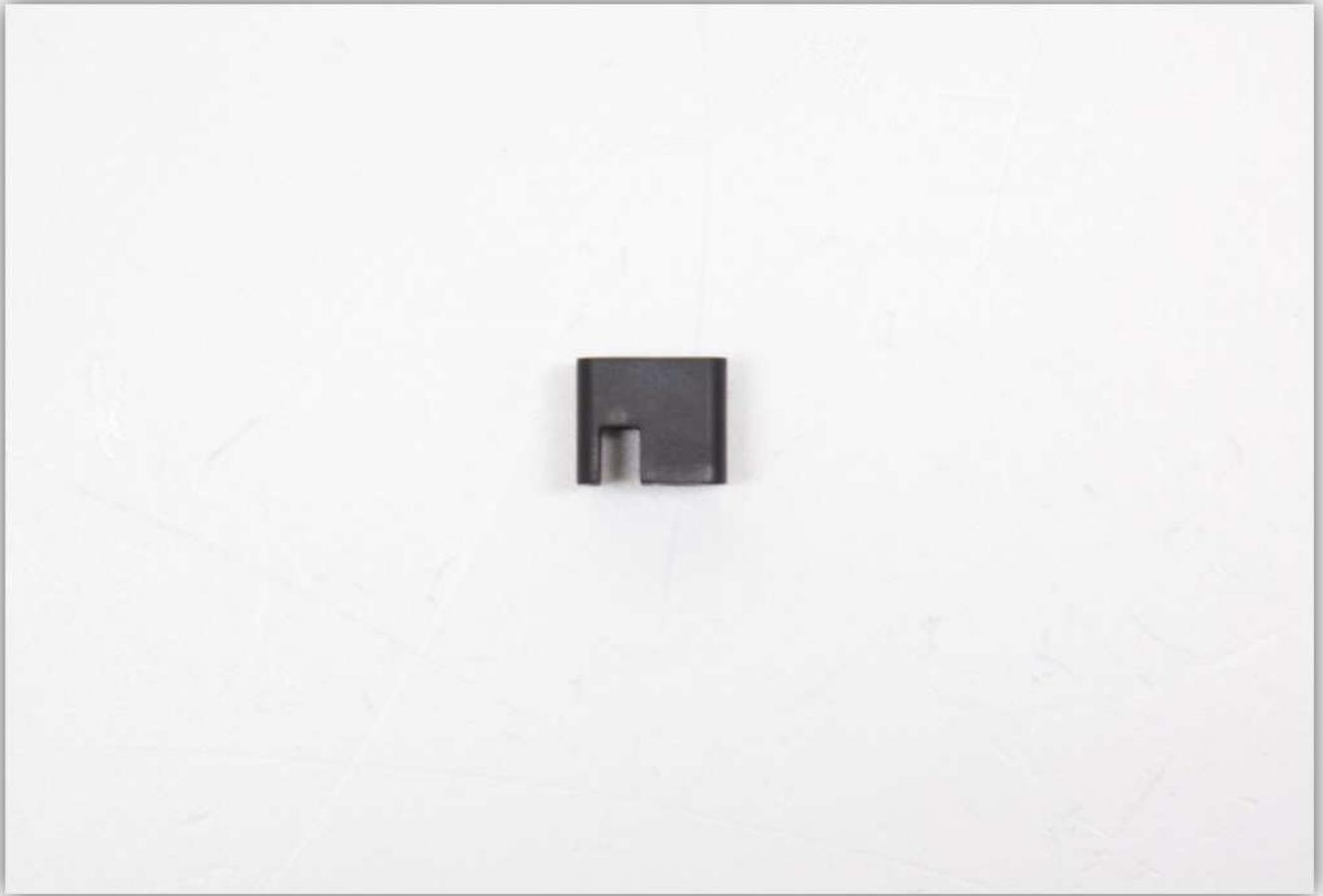


012 – MOUNTING THE Z & X END STOPS

Take all the parts out of the bag labelled with 39.



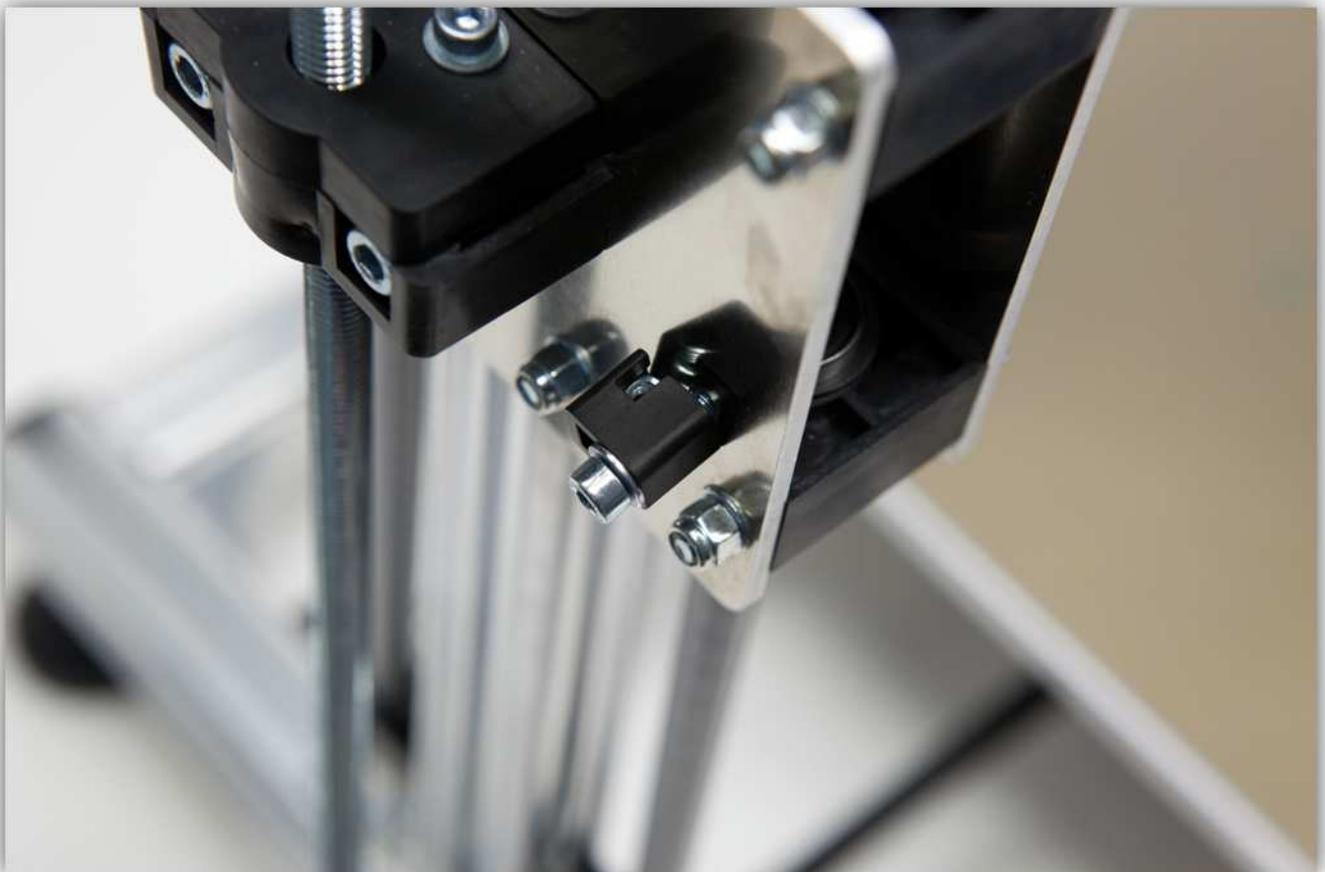
Now take the piece as shown in the picture below out of the bag containing the plastic parts (ADJUST SCREW BRACKET).



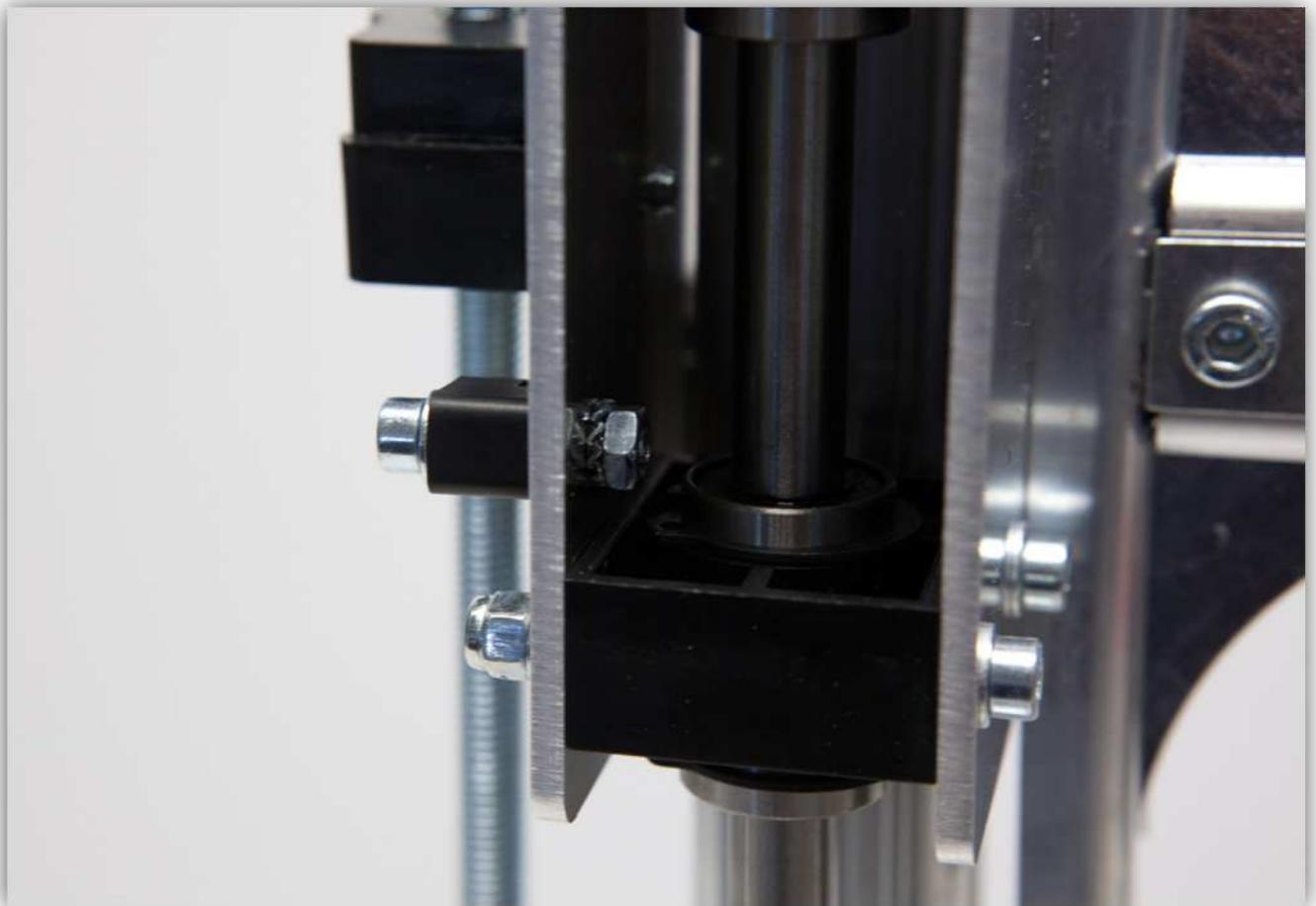
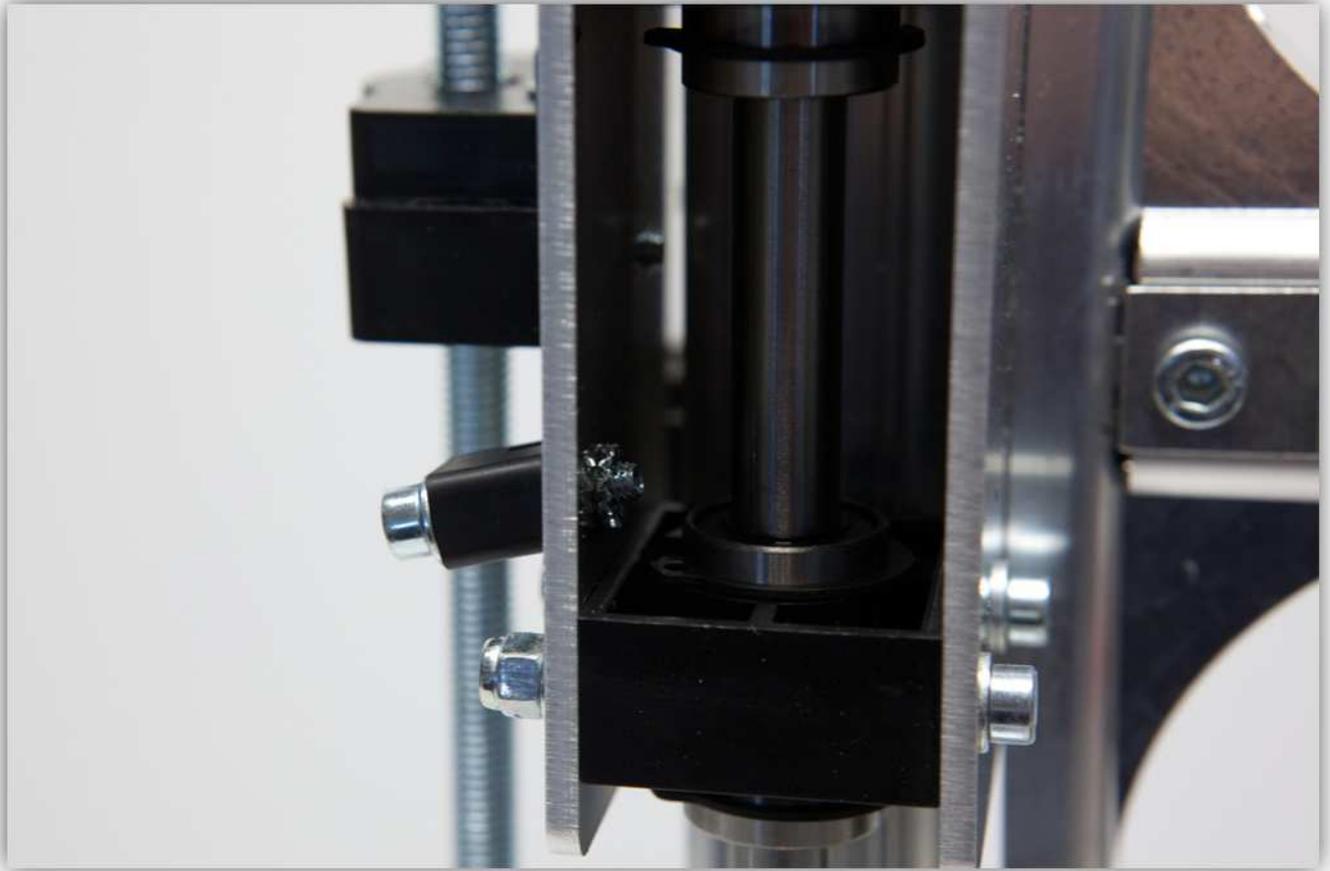
Slide an M3 nut into the ADJUST SCREW BRACKET piece as shown below.

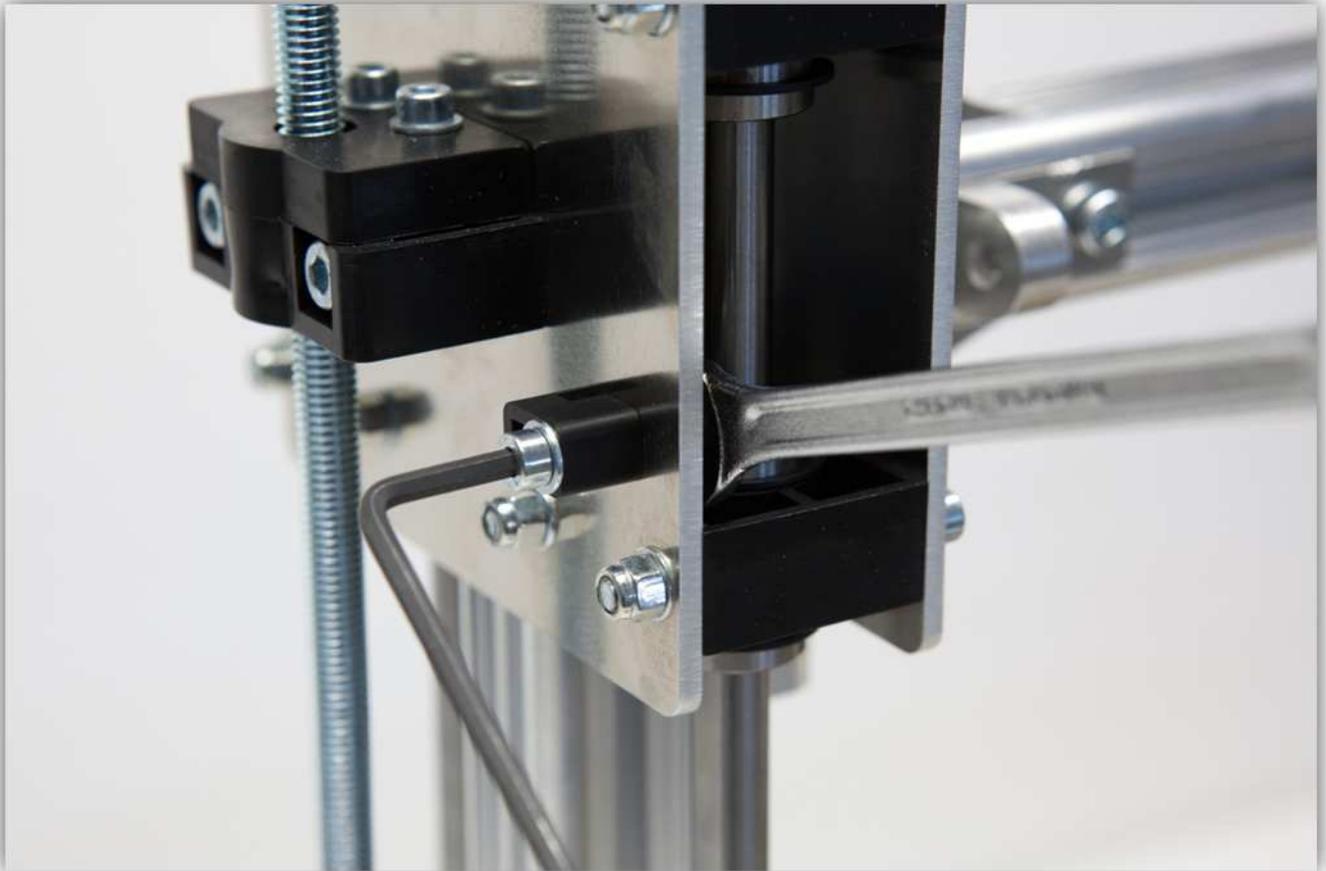


Take the M4 bolt and an M4 washer and bolt the ADJUST SCREW BRACKET piece to the Z CARRIAGE as shown in the pictures.

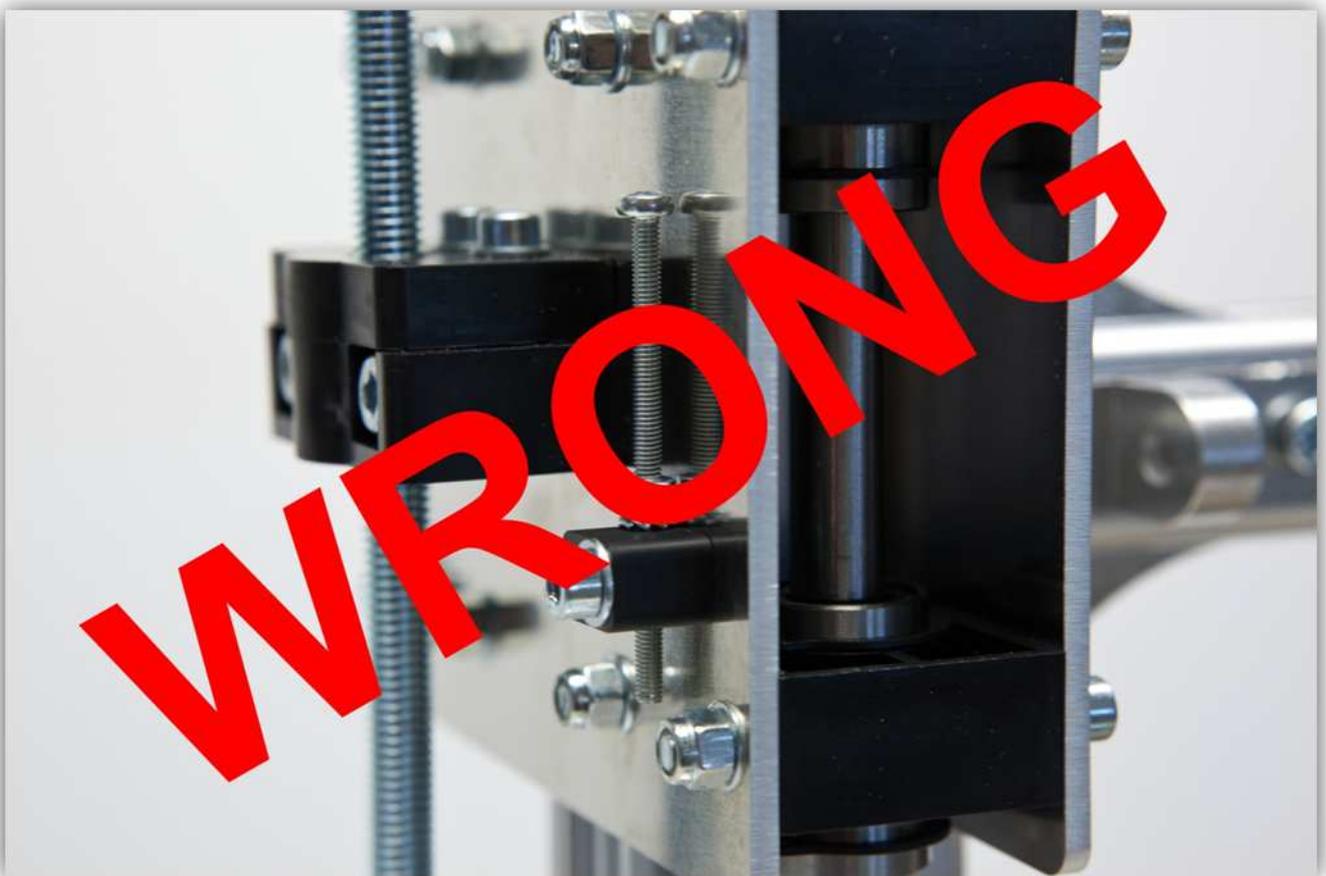


Use an M4 toothed washer and an M4 nut to bolt everything together firmly.

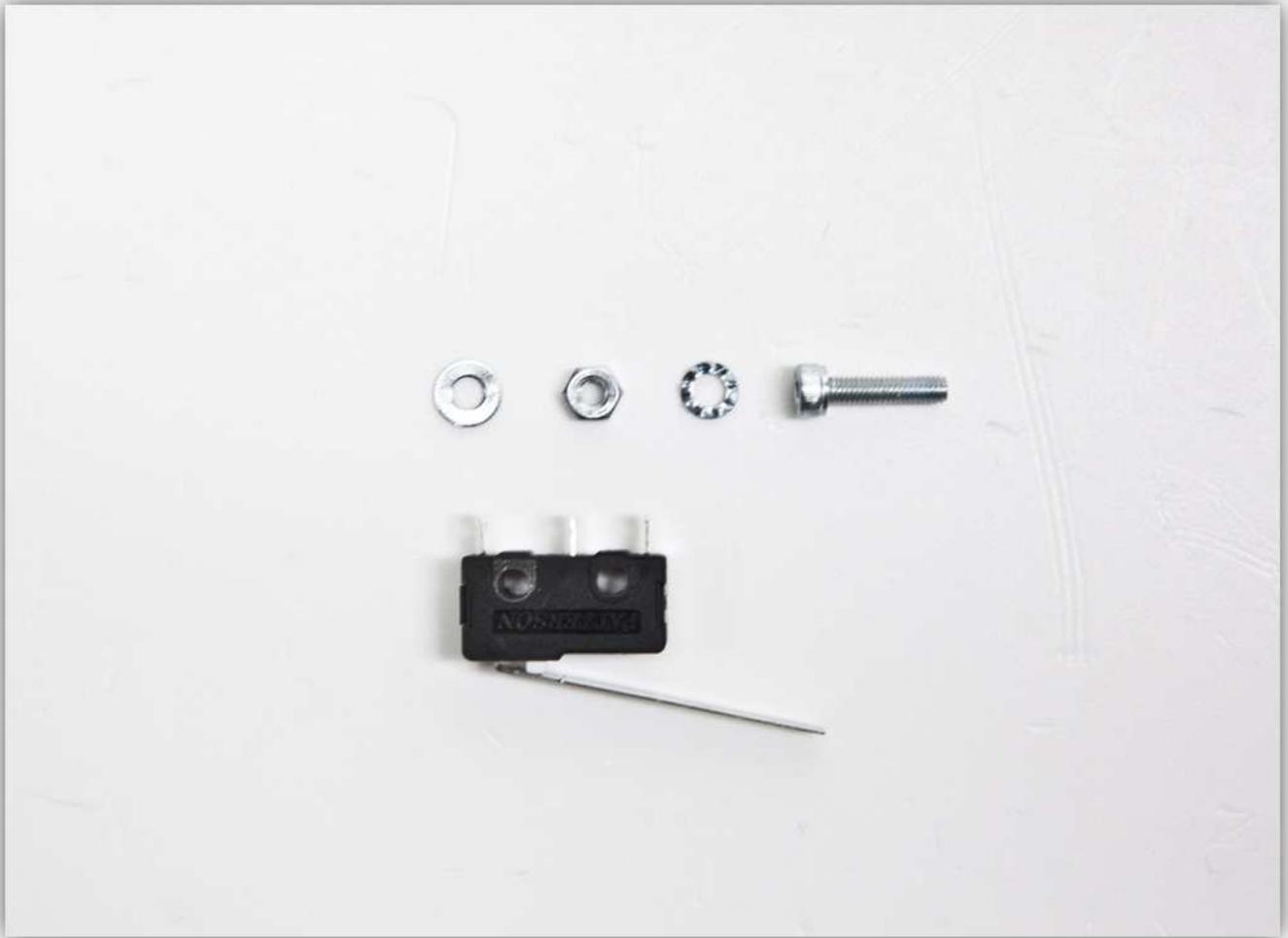




Use the long M3 screw with an M3 nut and an M3 toothed washer as shown in the picture.



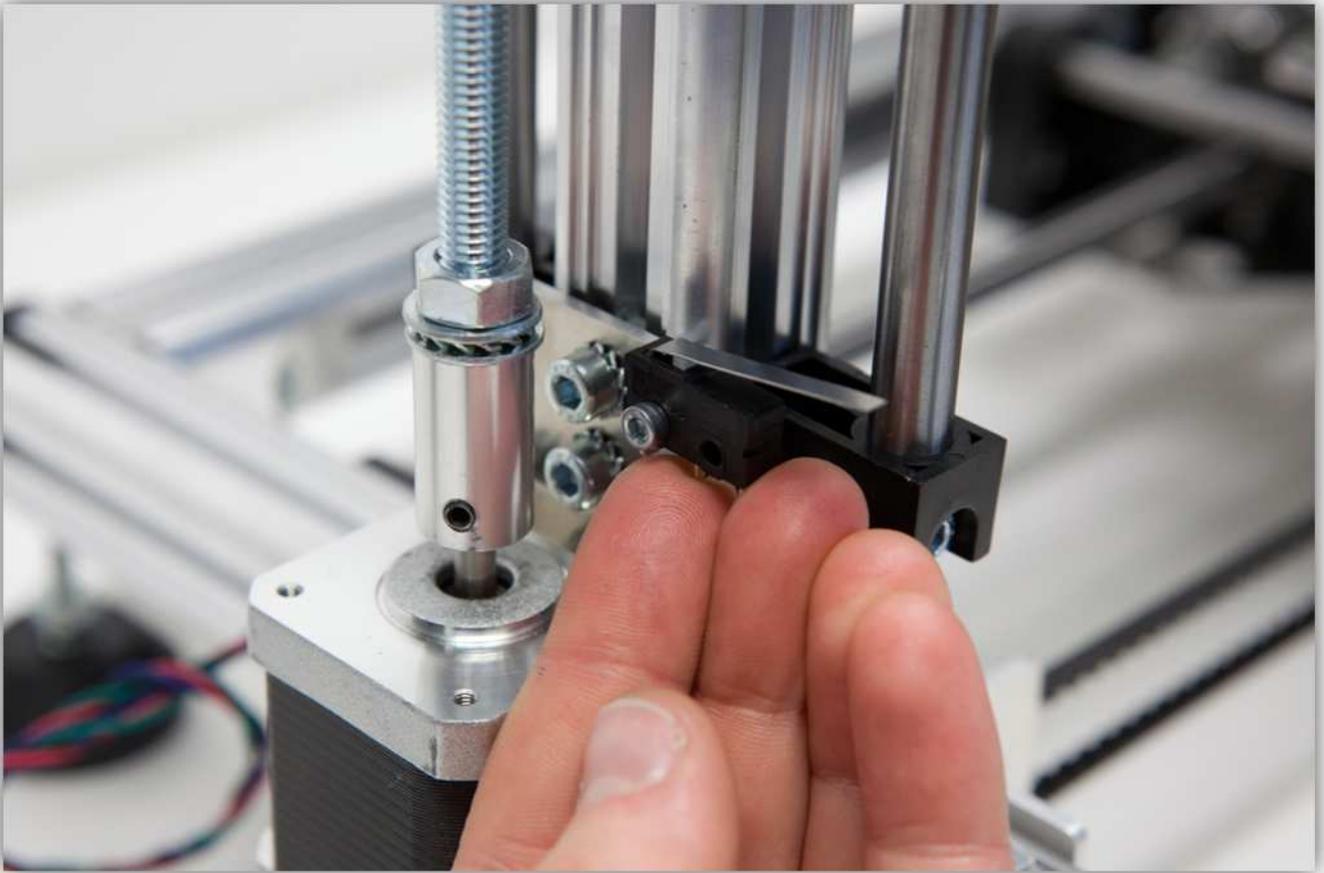
Take all the parts out of the bag labelled with 38.



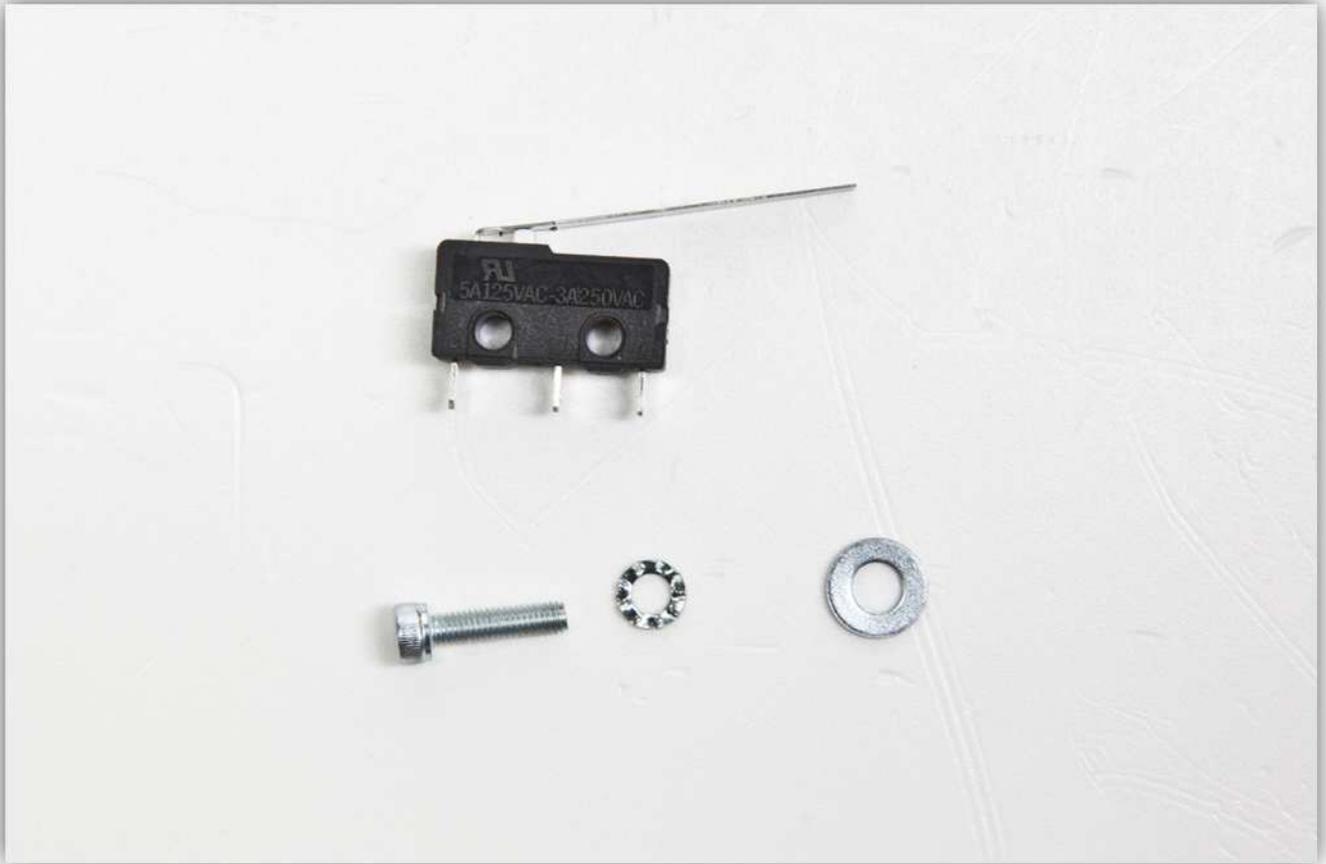
Slide the M3 bolt with an M3 washer and an M3 toothed washer through the micro switch as shown in the pictures.



Bolt the micro switch to the Z MOTOR BRACKET, use an M3 bolt. **Make sure it is level.**



Take all the parts out of the bag labelled with 41.



Slide the M3 bolt with an M3 toothed washer through the micro switch.

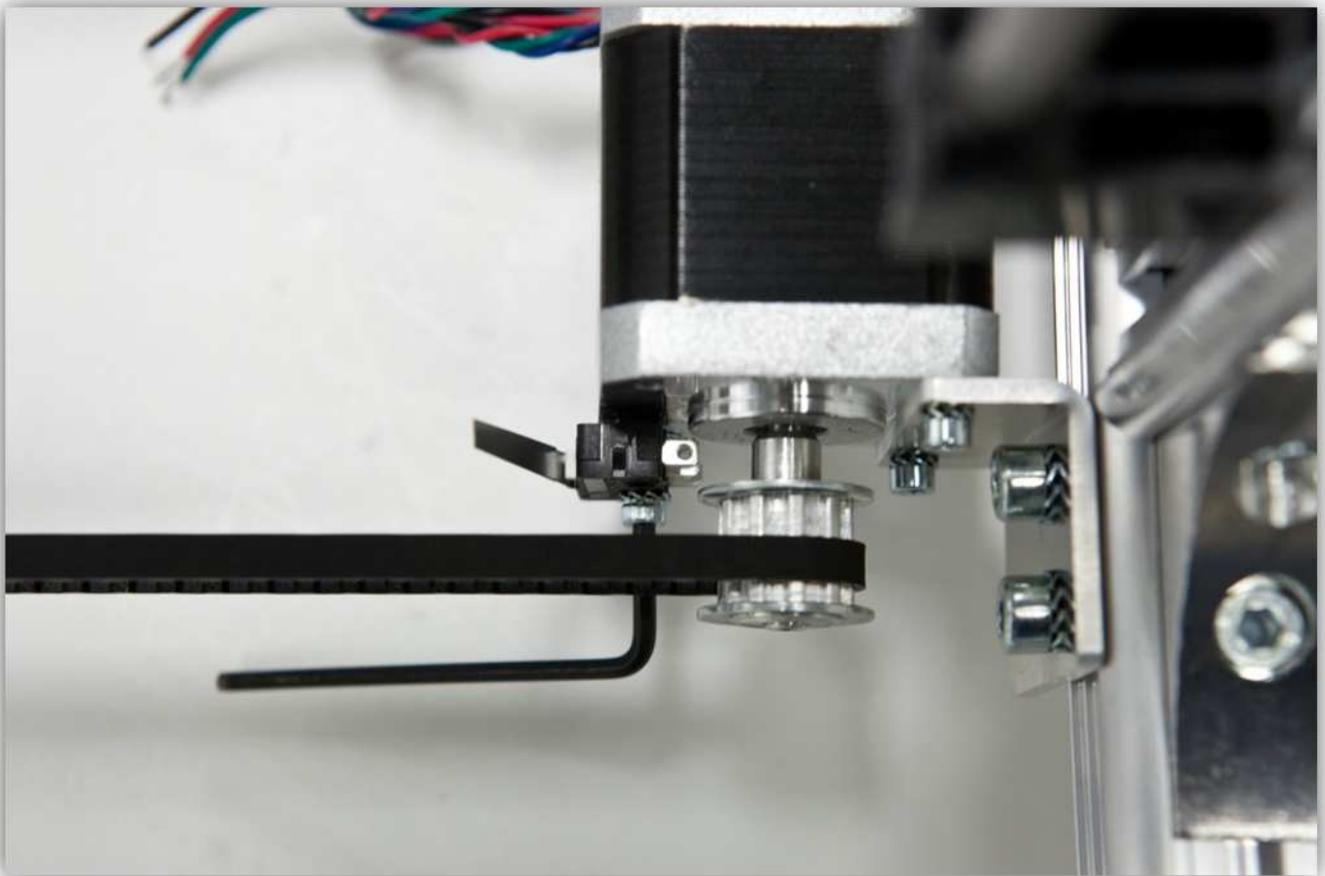
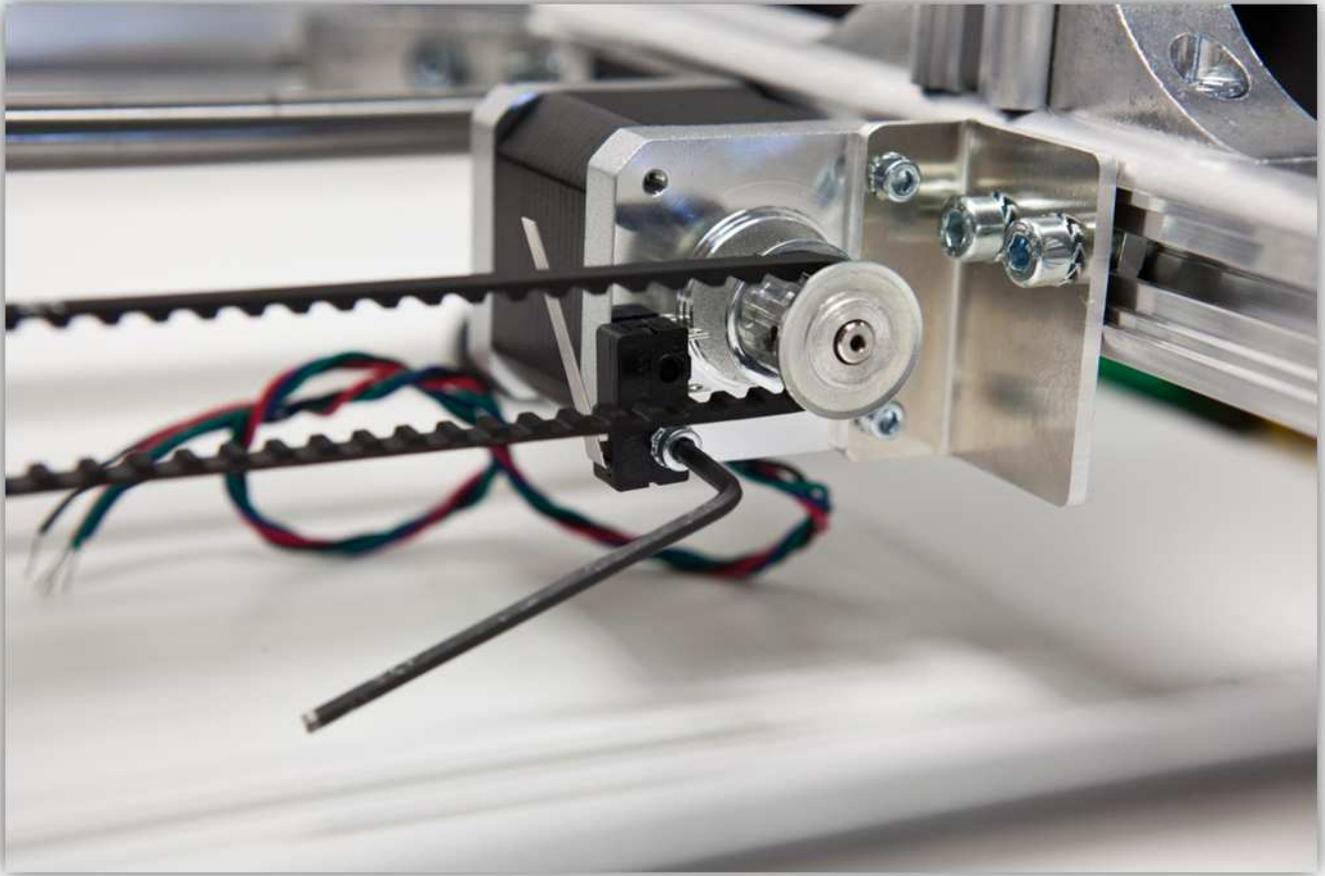


Put the M4 washer on the other end.



Bolt the micro switch to the X motor as shown in the pictures below.





Make sure that the micro switch is in line with the screw on the X CARRIAGE. If not you will have to reposition both X PULLEY BRACKET and X MOTOR BRACKET.

